



SPECIFICATIONS BP 20

PRESS	POWER	BORE	STROKE	RAM S PRESS	PEED RETURN	CAPACITY (TONS)	WEIGHT (LBS.)		G DIME W	
BP-20	5 HP 1 phase	4"	20"	* 22.5 IPM	74 IPM	20	2,200	56"	40"	101"

Other voltages available - please specify when ordering.

BROACH PRESS 20 TON

STANDARD FEATURES

- √ Electric / Hydraulic operation provides , smooth, consistent pressing action.
- √ Flat ram nose can be easily changed to allow the user to adapt the press to a specific job.
- $\sqrt{\text{Quality Baldor}}$ motor, low speed.
- $\sqrt{\text{Low speed pump quiet, dependable operation.}}$
- √ Hydraulic power-lift for vertical displacement of table.
- √ Pressure regulator to limit the ram pressure.
- √ Speed control limits the maximum speed of ram travel, allowing operator to select the proper speed for the task.
- ✓ Cylinder activation is fingertip controlled, the more the hand lever is engaged the more the ram movement is accelerated. This allows the operator to control the proper speed for the task.
- $\sqrt{\text{High capacity}}$ 15 GAL. hydraulic oil reservoir.
- √ Low pressure hydraulic system maintains lower oil temperatures, resulting in higher efficiency and safer operation.
- √ All hydraulic and mechanical parts are standard in the industry, and available throughout North America.
- √ * Factory speed set to 22.5 IPM (OSHA STD). Capable of up to 45 IPM. We recommend using proper safety guarding.

AVAILABLE OPTIONS

- **FSG-20** Front safety guard for operator protection.
- **FPS-20 Foot pedal-**electric solenoid valve for hands-free operation, c/w electric control panel.
- **SSE-20** Stop / Start c/w emergency stop button, wired direct to motor

